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PE FOAM TAPE

# PRODUCT DATA SHEET

4105
PREMIUM WHITE PE FOAM
TAPE - SINGLE SIDED

### DESCRIPTION

The 4105 is made from cross linked tough PE (Polyethylene) foam and is coated one side with an aggressive long life acrylic adhesive. The outer foam surface is smooth & friction free, also food & water compatible - with FDA approval. This foam is converted, slit and packaged in New Zealand to meet customer requirements. Available in NZ in two thicknesses: 3 & 6 mm

FOAM DENSITY	MEDIUM	
ADHESION LEVEL	HIGH BOND	
COLOUR	WHITE	



# **FEATURES**



#### **AIR / LIGHT / MOISTURE SEAL**

When compressed the closed cell foam structure provides good strength, conformability & excellent compression recovery. Also an effective seal to block out air, vapour, dust, light & moisture.



#### **FDA FOOD COMPLIANT**

The 4106 carries a FDA Food Compliance for direct contact with food.



#### **CHEMICAL & SOLVENT RESISTANT**

Good resistance to most solvents, oils & chemicals.



#### **NOISE & VIBRATION BARRIER**

Excellent as an Anti-Noise barrier especially in clear roof applications reducing stress from wind & temperature changes.



#### **AGE & WEATHER RESISTANCE**

Very good aging, fungi & weather / UV resistance.



# STRONG BOND, LONG LIFE ADHESIVE

# TYPICAL APPLICATIONS

- Excellent for various sealing and closure applications in air conditioning, heater assembly, rigid ducting, wall panelling, vending machines & display cabinets.
- Used as a barrier to prevent electrolytic corrosion between different metals.
- Often used to cushion & stop vibration in manufactured machinery.
- The 4105 is both food and water compatible FDA Approval.
- Good for gap filling especially in construction concrete formwork.
- Suitable for die cutting and the making of gasket profiles contact NZTS for assistance.
- Used in the roofing industry to seal across battens & provide a noise stop barrier. Often called a Purlin tape used under polycarbonate plastic roofing.
- PURLIN TAPE: Used in steel & translucent plastic roofing to provide isolation of roofing cladding materials for thermal, mechanical and noise protection.

### **ADVANTAGES**

#### **QUICK & EASY TO USE**

No clean up mess which occurs with liquid adhesives.

#### **ECONOMICAL**

Preparation time is minimal.
Installation is faster & waste is reduced.

#### **SLIT TO SIZE IN NZ**

Roll widths are slit to required sizes in New Zealand. Fast delivery to site throughout New Zealand.

#### FREE TECHNICAL ADVICE

Free technical assistance, samples and advice available throughout NZ from the tape spec sales team.



# **PRODUCT**

# PE (Polyethylene) FOAM TAPE

Density: MEDIUM

Thickness: 3, 6mm

Colour: WHITE

## PVC NITRILE, EPDM & PE FOAM TAPE STRUCTURE

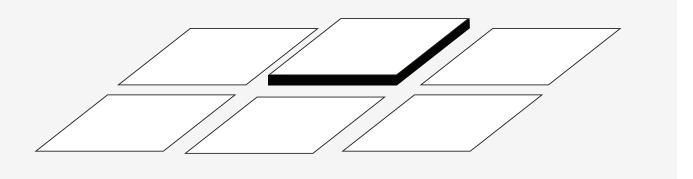


#### Also available in our foam tape range

#### **PVC FOAM TAPE STRUCTURE**



# **DIECUTTING**



Able to be die and kiss cut into various shapes.

# **CERTIFICATIONS**



#### **REACH:**

Complies with EU Regulations 1907/2006/EC (REACH)



#### FDA:

Complies with: FDA 21 CFR 177.1520, 178.3010 &177.1210.



#### **ROHS**

Complies with EU regulations 2011/65/EC (ROHS)



#### LOW VOC:

Classified as a low VOC emitting material - Green Building Cert purposes.







#### **MADE UNDER:**

Made under; ISO9001, ISO14001 & OHSAS 18001.



#### **PROPOSITION 65:**

Complies with the State of California Safe Drinking Water & Toxic Enforcement Act.



#### **FREE FROM:**

Chlorine, Plasticisers, Formaldehyde & Asbestos.



#### **SAFE FOR PLASTIC**

Safe for use with plastic materials.



# LIVING BUILDING CHALLENGE:

Do not contain any substances in the Living Building Challenge Red List Version 3.1, published by the International Living Future Institute.

### **TECHNICAL INFORMATION**

Adhesive	Acrylic (High Bond &Long Life)
Colour	White
Thickness (mm)	3, 6mm.
Density (kg/m3)	33kg
Tear Resistance: (JIS K6767 Kg cm2)	2.4 lengthwise 1.5 crosswise
Compression Strength:(JIS K6767 Kg cm2)	0.49 25% Deflection 1.07 50% Deflection 2.07 75% Deflection
Compression Set 70hrs after Discharge%	25% Deflection 8.5 50% Deflection 23
Water Buoyance Kg cm3:	956 (30)
Noise Reduction db:	21.9 (2)
Thermal at 273 k (0°C):	0.030 kcal/m °C
Resistance to:	Fungi / Aspergillus  Niger - black mould & various  other common fungi types.
Temperature Range:	-40°C up to + 115°C for short period
Recommend Temp Application:	4°C to 25°C
Order Codes / Thickness:	4105 either 3 or 6mm thickness.  3mm thickness: 1250mm x 25m log roll  6mm thickness: 1000mm x 12m log roll
Packaging	Can be retail / DIY or custom labelled & clam shell packaging to requirements

Slit to various width sizes as required.

### SIMILAR PRODUCTS

4106 Grey PE Foam Tape

NOTE: We recommend tape product testing to assess the suitability of the selected product to the end application & conditions. For surface preparation and guidelines please refer to our website www.tapespec.co.nz\_Advanced Tape Application Guide.

# SURFACE SUBSTRATE CONDITION & PREPARATION

The surfaces to be bonded must be dry & free from any contamination including dust, oils, & fats, oxidisation, release agents & any other known contamination.

The correct choice of surface cleaner depends on the surface properties. Essentially nongreasy cleaners are recommended including isopropanol alcohol (mixed 50/50 with clean water). Cleaning cloths must be clean, grease & fat free with no loose fibers or cloth particles.

The bond strength is dependent upon the contact pressure of the adhesive to substrate. To assist this process all adhesive tapes require firm hand or roller pressure.

#### **BONDING APPLICATION TEMPERATURE**

We recommend that the product, substrate & environment should be between +15°C & 25°C. Ensure that the adhesive product & substrates are allowed time to adjust to the environment temperature before bonding.

For product storage we recommend that products are stored in their original packaging under dry conditions, ideally at room temperature but not warmer than +25°C. High relative humidity & direct sunlight must be avoided at all costs.

For more detailed handling instructions please refer to our comprehensive application guide.

#### **PRODUCT USE**

The information in this guide is based upon our knowledge & practical experience. This data is intended only as a source of information given without guarantee & does not constitute a warranty.

Due to the wide variety of possible uses & applications, customers should independently determine the suitability of these products for their specific purpose, prior to use. Trial samples are provided free of charge & without obligation.

For detailed surface preparation & application information please refer to our detailed Surface Condition & Preparation Guide.



